

## ABSTRACT OF THE DISCLOSURE

An apparatus for use in an automated environment including at least a first automated assembly including components that facilitate an automated process, at least one portable wireless information device (WID) and a controller for controlling the assembly, the apparatus comprising a first component that is one of the plurality of components and that is linked to the controller to facilitate at least a sub-process associated with the automated process, the first component including at least a first wireless receiver for receiving wireless signals from the at least one WID and a processor receiving signals from the first receiver and running location determining software for determining the location of the at least one WID as a function of the signals received therefrom.

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